

October 05, 2015 3:20:11 PM

137550

Page 1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Basket Assembly, Heavy Duty Lid, LH

Stop *NS2*

Start Date: 10/5/2015 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 10/30/2015 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: SA Date: 20151005 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run	Start	*NR1*
	Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4272	D

100	Pick Kit	0.00
-----	----------	------

100

Packaging

Packaging

Memo

0.00

AS
27
9-89

OCT 29 2015

110	Assemble as per dwg	0.00
-----	---------------------	------

110

HandFinish

Hand Finishing

Memo

0.03

TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2

RIVET PLACARD AS PER DWG ON SHEET 2

15-10-29

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

120

QC

Quality Control

Memo

0.00

1 OCT 29 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

Work Order ID 137550

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Item ID: D4272-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Basket Assembly, Heavy Duty Lid, LH
 Start Date: 10/5/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/30/2015 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00	00137549						
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15/10/02 SP

MLJ NOV 2 2015

MLJ 1570-02
NOV 2 2015

NOV 2 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐					

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
97447A010		Purchased	No				Each	216.0000		4			
97447A010									**			BAS	
Blind Rivet												27	
												9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				ST564				216					
				m131311				216					
AN3-16A		Purchased	No				Each	83.0000		2			
AN3-16A									**			BAS	
Bolt												27	
												9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				GA				45					
				117441				45					
				ST348				38					
				M133011				38					
D3914-041		Manufactured	No				Each	0.0000		1			
D3914-041									**			BAS	
Long Basket Lid Assembly (350)												27	
D4273-041		Manufactured	No				Each	0.0000		1			
D4273-041									**			BAS	
Basket Base Assembly, LH												27	
D4307-250		Manufactured	No				Each	8.0000		1			
D4307-250									**			BAS	
Placard, Max Load												27	
				<u>Location</u>				<u>Loc Qty</u>				9-89	
				ST091				8					
				131263				8					

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

D2530

Manufactured No

Each

6.0000

1

D2530

Handle Weldment

BAS
27
9-89

Location

Loc Qty

Loc Code

ST379

6

134277

5

136095

1

D2535

Manufactured No

Each

29.0000

2

D2535

Spring

BAS
27
9-89

Location

Loc Qty

Loc Code

ST008

29

134782

29

D2537

Manufactured No

Each

24.0000

2

D2537

Bushing

BAS
27
9-89

Location

Loc Qty

Loc Code

ST008

24

132664

4

134935

20

D2690-6

Manufactured No

Each

54.0000

2

D2690-6

Lanyard

BAS
27
9-89

Location

Loc Qty

Loc Code

ST009

14

135768

14

ST012a

40

137308

10

137431

30

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

D2931 Manufactured No

Each 1,701.000 2

D2931

Bumper

BAS

27

9-89

Location

Loc Qty

Loc Code

ST013

78

86435

78

ST025A

1623

86435

1623

D3912-041 Manufactured No

Each 13.0000

D3912-041

Eyebolt Receiver Assy

BAS

27

9-89

Location

Loc Qty

Loc Code

ST064A

13

133897

6

135344

5

136360

2

D3917-3 Manufactured No

Each 11.0000

D3917-3

Washer

BAS

27

9-89

Location

Loc Qty

Loc Code

ST058

10

128455

10

ST065

1

121801

1

D3953-3 Manufactured No

Each 10.0000

D3953-3

Gas Spring Stud, Lid

BAS

27

9-89

Location

Loc Qty

Loc Code

ST0062

10

122668

4

131080

6

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

Each

34.0000

2

D3953-7

SMD

Spring Spacer

Location

Loc Qty

Loc Code

ST062

34

130996

14

131859

12

135499

8

2

D3953-9 Manufactured No

Each

22.0000

2

D3953-9

SMD

Gas Spring Washer

Location

Loc Qty

Loc Code

ST069

22

131057

18

132672

4

2

D3953-17 Manufactured No

Each

12.0000

2

D3953-17

SMD

Gas Spring Spacer

Location

Loc Qty

Loc Code

ST062

12

129797

10

132522

2

2

D3953-19 Manufactured No

Each

23.0000

1

D3953-19

SMD

Gas Spring Bracket

Location

Loc Qty

Loc Code

ST062

23

131776

13

136464

10

1

15/11/15

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137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

D3953-21

Manufactured No

Each

39.0000

1

D3953-21

Gas Spring Bracket

SKD

Location

Loc Qty

Loc Code

ST063

39

128883

11

132602

28

D3969-3

Manufactured No

Each

26.0000

1

D3969-3

Prop

SKD

Location

Loc Qty

Loc Code

ST365

26

115924

6

135397

10

136918

10

D4021-5

Manufactured No

Each

19.0000

1

D4021-5

Blanking Plate

SKD

SLIK

Location

Loc Qty

Loc Code

ST071

19

103829

5

135339

14

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

D4150-041

Manufactured No

Each

13.0000

1

D4150-041

Attachment Arm Assembly

**

BAS
27
9-89

Location

Loc Qty

Loc Code

ST087

5

129856

1

131833

2

132579

2

ST090A

8

134404

2

136537

2

136538

2

136539

2

D4151-041

Manufactured No

Each

14.0000

1

D4151-041

Basket Fwd Hardpoint Assembly, Lower

**

BAS
27
9-89

Location

Loc Qty

Loc Code

ST088

4

132435

2

136400

2

ST090A

4

136401

2

137101

2

ST103a

6

134304

2

136398

2

136399

2

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

D4151-043

Manufactured No

Each

15.0000

1

D4151-043

Basket Fwd Hardpoint Assembly, Upper

SM?

Location

Loc Qty

Loc Code

ST087

3

130050

3

ST090A

12

136707

4

136708

4

136709

2

137314

2

AN3-10A

Purchased

No

Each

195.0000

3

AN3-10A

Bolt

~~BAS~~
27
9-89

Location

Loc Qty

Loc Code

GA

74

m132763

74

ST338a

100

m133234

100

ST349

21

m133064

21

AN3-14A

Purchased

No

Each

78.0000

4

AN3-14A

Bolt

~~BAS~~
27
9-89

Location

Loc Qty

Loc Code

ST348

78

m132825

78

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

AN4-12 Purchased No

Each 52.0000 3

AN4-12

Bolt

BAS

27

9-89

Location

Loc Qty

Loc Code

ST325A

5

m128813

5

ST344

47

m132317

47

AN4-13A Purchased No

Each 268.0000

AN4-13A

Bolt

BAS

27

9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

ST325A

100

m133284

100

ST344

148

m132551

148

AN4C15 Purchased No

Each 22.0000

AN4C15

Bolt

BAS

27

9-89

Location

Loc Qty

Loc Code

ST312A

22

M128936

22

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

AN5-17A

Purchased

No

Each

116.0000

4

AN5-17A

Bolt

Location

Loc Qty

Loc Code

GA

36

117872

36

ST299A

80

m132317

30

m133077

50

BAS
27
9-89

AN310-4

Purchased

No

Each

82.0000

3

AN310-4

Nut

Location

Loc Qty

Loc Code

GA

25

M127815

25

ST331

57

M132382

57

BAS
27
9-89

AN310C4

Purchased

No

Each

68.0000

3

AN310C4

Nut

Location

Loc Qty

Loc Code

ST331

68

M131305

2

M132344

46

M133234

20

BAS
27
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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

Each

408.0000

2

MS20600-AD4W3

Cherry Rivets

BAS
27
9-89

Location

Loc Qty

Loc Code

GA

210

m129795

210

ST309

114

m132680

114

WA003

84

m130018

84

Each

864.0000

9

BAS
27
9-89

MS21042L3

Purchased

No

MS21042L3

Nut

Location

Loc Qty

Loc Code

FP001

334

M130922

334

GA

157

M131317

157

ST305

373

116549

12

126333

49

M128754

2

M132123

17

M132382

2

M132883

17

M133134

274

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

1,383.000

6

MS21042L 4

Locknut

BAS

27
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

112

m127813

112

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1099

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

919

6

MS21042L5

Purchased

No

Each

378.0000

4

MS21042L 5

Nut

BAS

27
9-89

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST260a

184

m132677

184

ST305

48

m127813

19

m131340

21

m132123

8

4

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

Each

145.0000

4

MS24665-151

Cotter Pin

BAS
27
9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

86

m128401

9

m129909

77

MS24665-300

Purchased

No

Each

129.0000

2

MS24665-300

COTTER PIN

BAS
27
9-89

Location

Loc Qty

Loc Code

GA

30

118234

30

ST293

99

M128812

99

NAS1149DN832J

Purchased

No

Each

1,566.000

2

NAS1149DN832.J

Washer

BAS
27
9-89

Location

Loc Qty

Loc Code

CA

84

M129499

84

ST270

1482

M129541

153

M131697

1329

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each

1,777.000

14

NAS1149F0332P

DAS
27
9.89

Washer

Location

Loc Qty

Loc Code

GA

180

122063

180

ST260a

1236

m128401

6

m131026

80

m131697

50

m133134

600

m133284

500

st268

361

123900

7

m130388

86

m133077

268

NAS1149C0432R

Purchased

No

Each

1,118.000

2

NAS1149C0432R

DAS
27
9.89

WASHER

Location

Loc Qty

Loc Code

GA

889

m125807

428

m131467

461

ST271

229

m131467

229

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

Each

1,182.000

18

NAS1149F0432P

WASHER

DAS

27

9-89

Location

Loc Qty

Loc Code

ST260a

500

M132551

500

st268

682

M128995

63

M130388

8

M132677

125

M133234

486

18

NAS1149C0463R

Purchased

No

Each

306.0000

3

NAS1149C0463R

Washer

DAS

27

9-89

Location

Loc Qty

Loc Code

FP001

73

m127306

73

ST271

233

m128401

133

m133077

100

3

NAS1149F0563P

Purchased

No

Each

97.0000

4

NAS1149F0563P

Washer

DAS

27

9-89

Location

Loc Qty

Loc Code

ST267

13

121350

13

st268

84

m132344

84

4

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Work Order ID: 137550

137550

Parent Item: D4272-011

D4272-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH

Start Date: 10/5/2015

Required Date: 10/30/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

Each

185.0000

2

***NAS1515H4I ***

Washer

BAS

27

9-89

Location

Loc Qty

Loc Code

FG

22

103691

2

m132189

20

ST266

163

m132189

44

m132767

119

Each

24.0000

2

BAS

27

9-89

MS17984-C413

Purchased

No

MS17984-C413

Quick Release Pin

Location

Loc Qty

Loc Code

ST312A

14

m132570

11

m133031

3

ST315

10

m132677

8

m132852

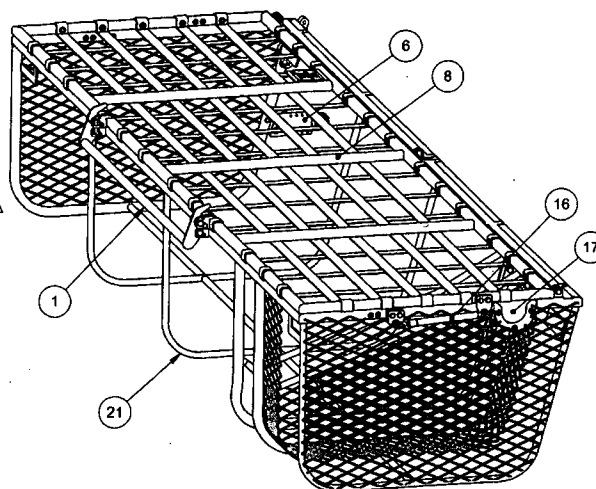
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NOT 2 8 2015

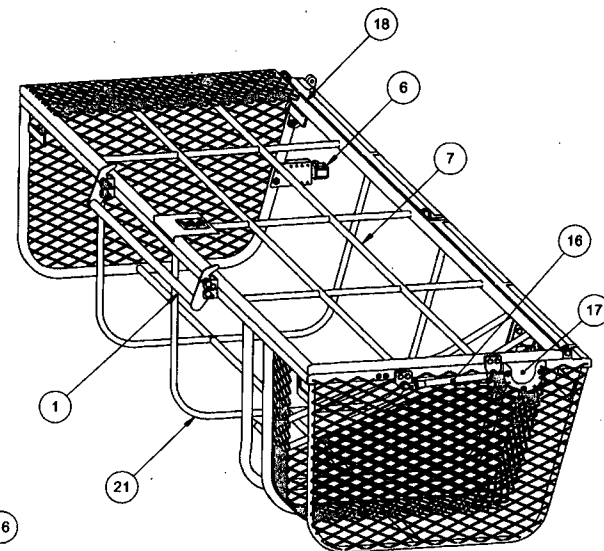
ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3989-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22				1	D4273-042	BASKET BASE ASSY, RH
23	1	1			D4307-250	PLACARD, MAX LOAD
24			1	1	D4307-265	PLACARD, MAX LOAD
25	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-16A	BOLT
28			2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33			2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24865-151	COTTER PIN
42	2	2	2	2	MS24865-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN960JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
50	4	4	4	4	97447A010	BLIND RIVET, PAN HEAD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX
-013/-014: 58 lbs APPROX



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)



D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED

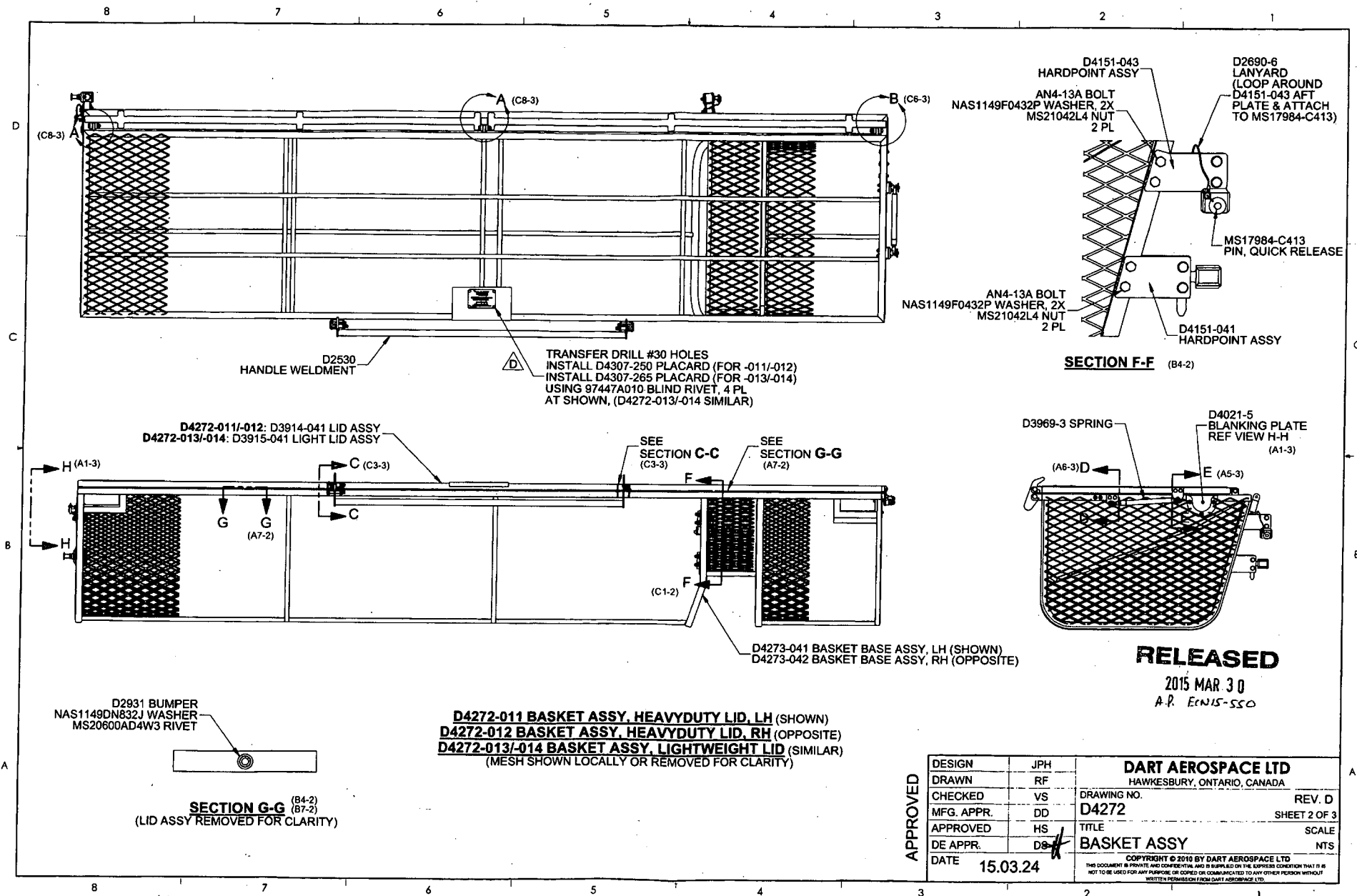
2015 MAR 30

A.R. ENIS-SSO

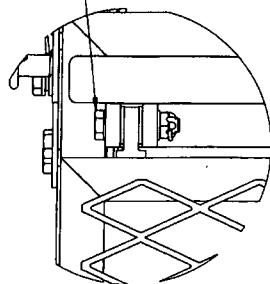
20151005

SH 137550

D	ADDED D4307-250/-265 & 97447A010 (2N C6-1, A6-1, C5-2)	RF	15.03.24
C	UPDATED D4273-041/-042 BASKET BASE ASSY, CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET, UPDATED SECTION F-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2), ITEM 44 QTY (-4) (B6-1), RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4272	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSY	NTS
DATE	15.03.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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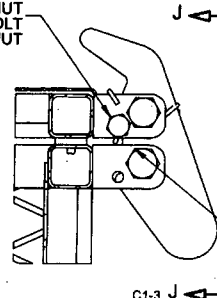


AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL A (D8-2)
(D6-2)

D4272-011/-012: AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014: AN3-20A BOLT
MS21042L3 NUT



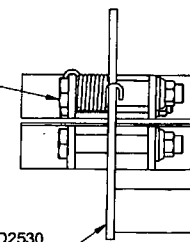
SECTION C-C (B5-2)
(B7-2)

D4272-011/-012: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4272-013/-014: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

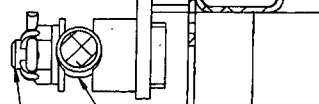
D2530
HANDLE WELDMENT
REF



VIEW J-J C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



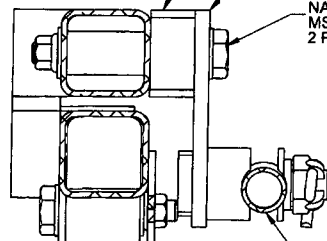
SECTION D-D (B2-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

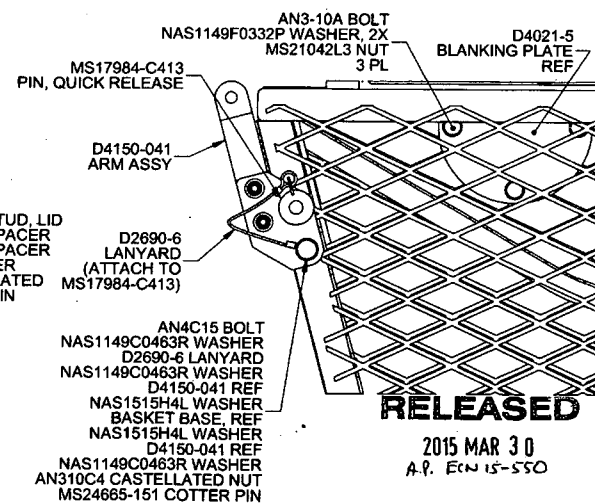
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION E-E (B1-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF



RELEASED

2015 MAR 30
A.P. EN 15-550

VIEW H-H (B8-2)

APPROVED	DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	VS	DRAWING NO.	REV. D
	MFG. APPR.	DD	D4272	SHEET 3 OF 3
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	BASKET ASSY	NTS
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